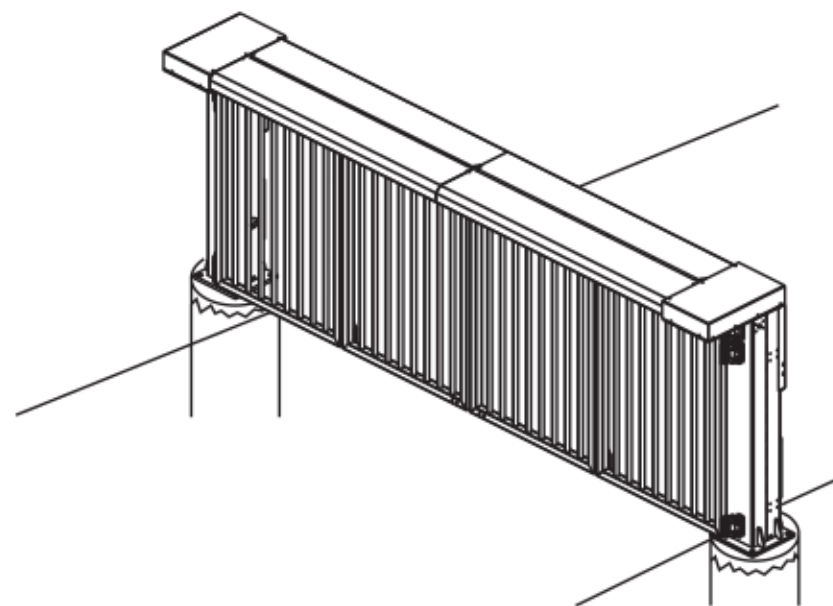




SpeedGate PDTT Installation Guide

Tools Required

Tool Description	Used For
Anchor Installation:	
SDS - MAX Hammer Drill	Drilling Holes in Concrete
Hilti 1 1/8" Masonry Drill Bit for SDS – MAX (Hilti Product#340709) or equivalent	Concrete Anchors (hole depth of 9" required)
Hilti 3/4" Drive adaptor for SDS – MAX (Hilti Product#32221) or equivalent	
Hilti 1 1/2" Socket SDS/TE-C chuck type (Hilti Product#65284) or equivalent	Driving Anchors into Epoxy
Combination Wrench 1 1/2"	For Leveling Nuts
Shop Vacuum 1" round steel brush, air pump (not bulb type)	Clean Out Anchor Holes in Concrete
Rotating Laser Level	Leveling Anchors
SpeedGate Installation:	
Telescopic boom forklift or equivalent with a reach capacity of at least 4' above gate structure	Lifting Gate/Parts
Scissor lift (preferred) OR Scaffolding with wheels	Working on Gate Structure
Eye-to-Eye Sling with Vertical Lift Capacity of 6400lbs – 1 piece (16' – 20')	Lift Gate/Parts
Eye-to-Eye Sling with Vertical Lift Capacity of 2000lbs – 2 pieces (4' – 6')	Lift Gate/Parts
C-clamps or equivalent – 4 pieces (6" – 8")	Lifting Gate Panels
Bubble/Spirit Level - 4' OR Larger	Leveling Gate Structure & Anchors
General SpeedGate Tools:	
Extension Cord 100 – 200'	As Jobsite Conditions Require
Angle grinder	Cutting Concrete Anchors
3 – 4 lb Sledge/Ball Peen Hammer	Miscellaneous
Combination Wrenches 3/4", 1/2"	Gate Fasteners
Ratchet 1/2" drive with 3/4" Deep Socket OR 3/4" Socket with Extension	Gate Fasteners
Ratchet 3/8" or 1/4" drive with 1/2" & 7/16" Socket	Gate Fasteners
Allen key/Hex key Set	Gate Fasteners
Torque Wrench 1/2" drive with 1/2" hex head	Gate Fasteners
Plug Tap – 1/2" NC-13	Hinge Bolt Holes
Cutting Oil/Fluid & Cleaning Rags	Tapping
1/2" Cordless Drill with Robertson/Square, Phillips, 1/4" Bit Driver and 1/8" concrete drill bit.	Gate Structure & Electrical
1/2" Corded Drill with 1/4", 3/8", and 1/2" Cobalt Drill Bits	Drilling Through 1/4" Steel
1" Hole Saw	Drilling Through 1/4" Steel
1/4" Multi-Drive Screwdriver	Gate Fasteners
Measuring tapes, wire cutters/strippers, utility knife, permanent marker, multi-meter	Miscellaneous
Pail/mixing wand/trowel, for grouting beneath flange mount plates	Gate Columns

Included



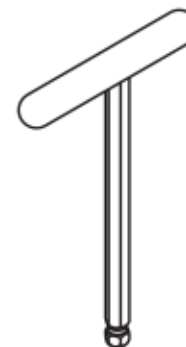
T-Handle Lock Key
(if applicable)



Paracentric Lock Key
(if applicable)

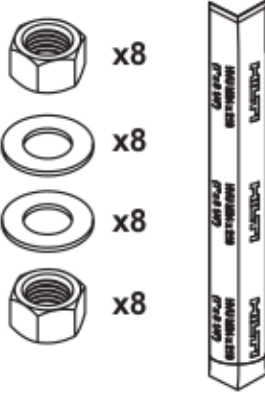
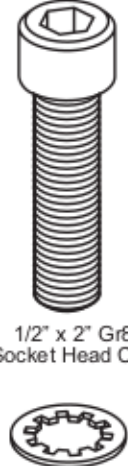


T-27 Security Driver Bit
(if applicable)

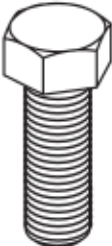
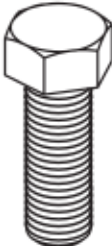


3/8" Ball Nose
T-Handle Driver

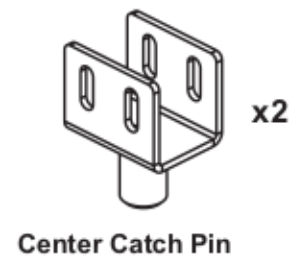
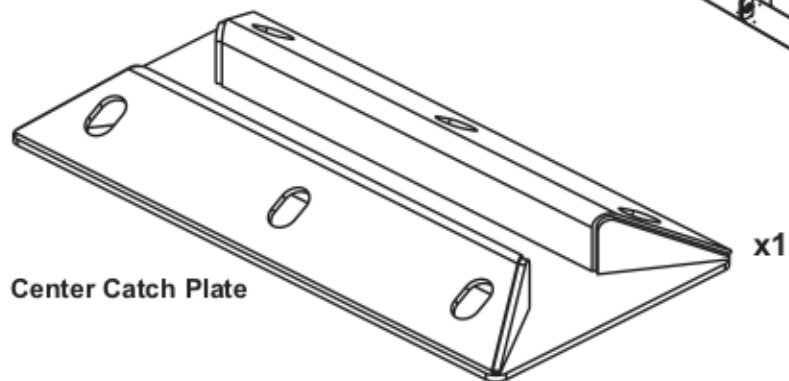
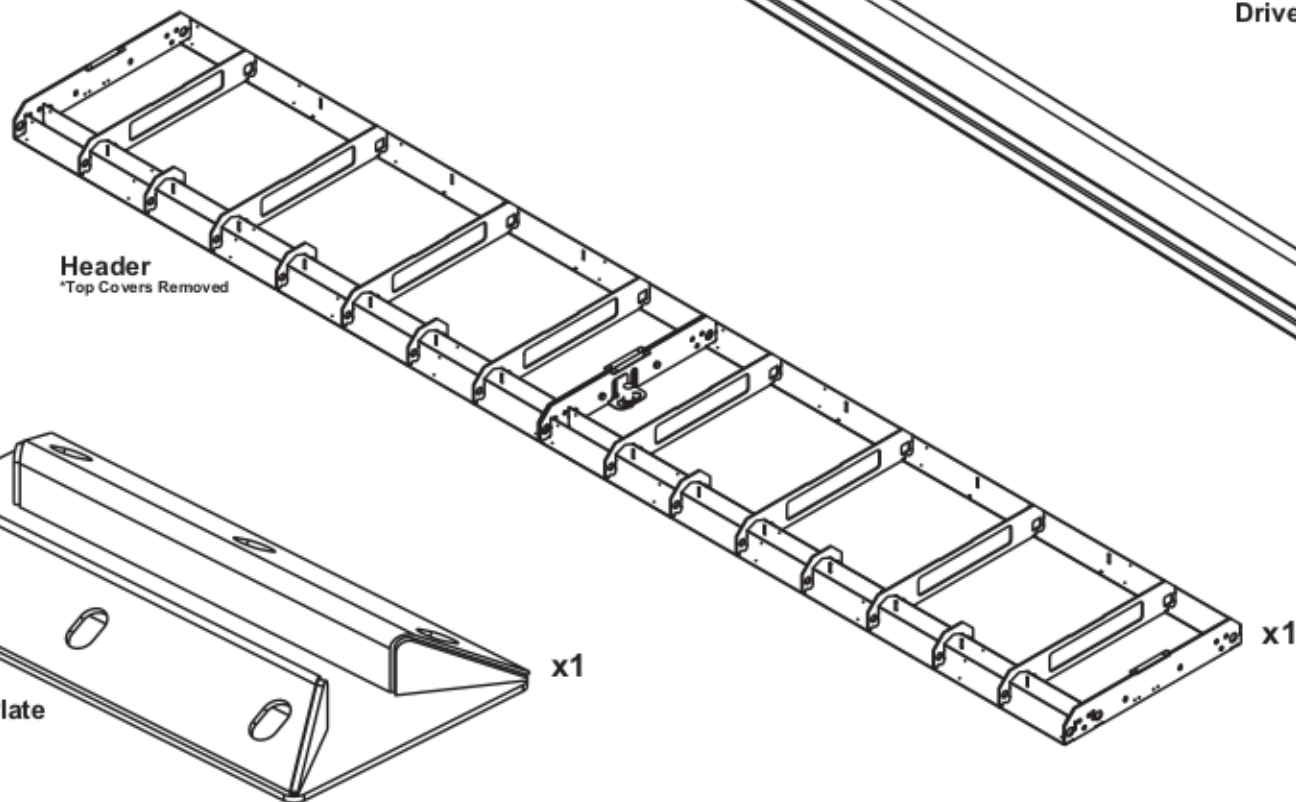
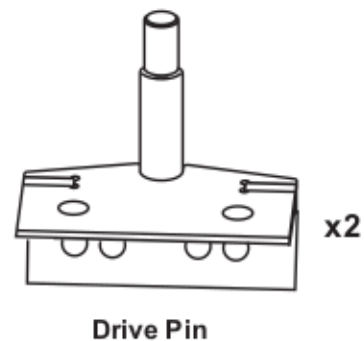
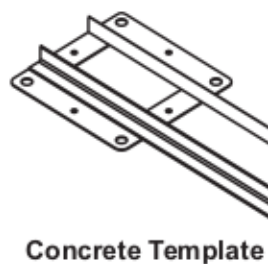
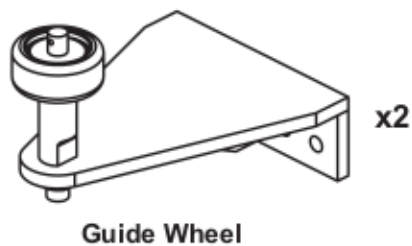
Fasteners

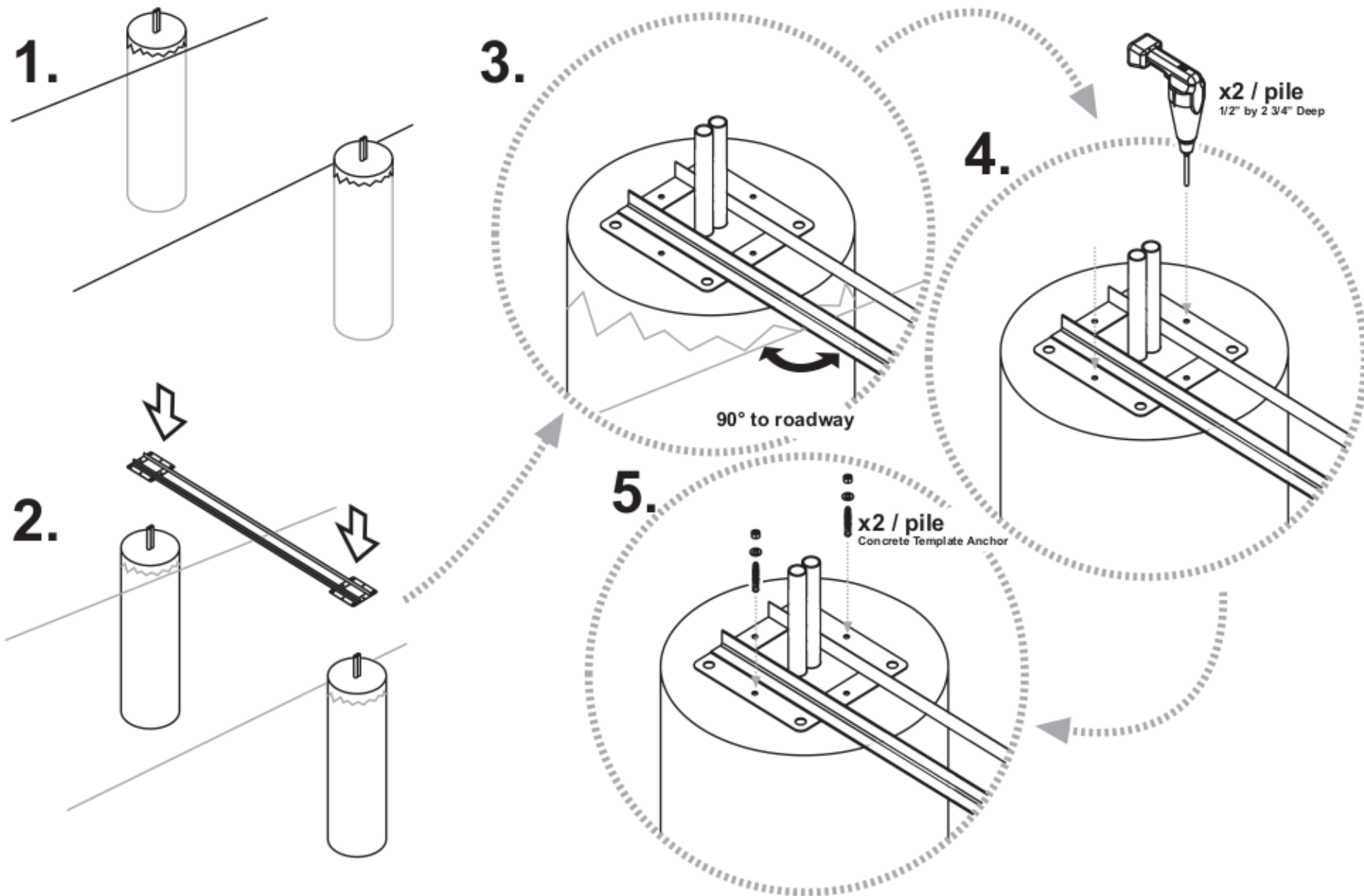
 x8  x8  x2/Hinge 	 x4  x4  x4	 x2/Hinge  x2/Hinge	 Spare Security Fasteners <i>(if applicable)</i> 
Gate Anchor	Concrete Template	Hinge	Spare Regular Fasteners <i>(if applicable)</i>

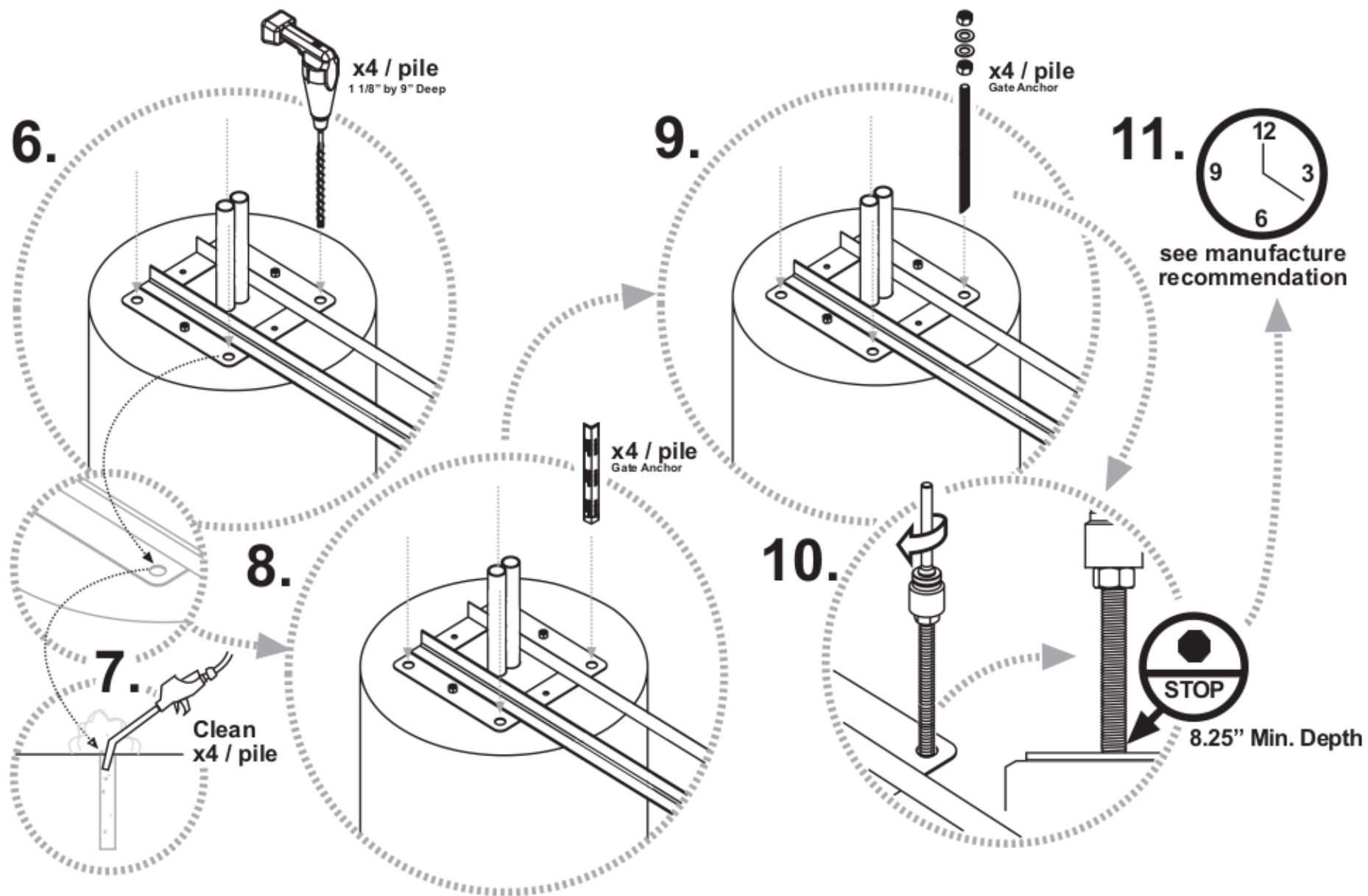
Fasteners (PDTT)

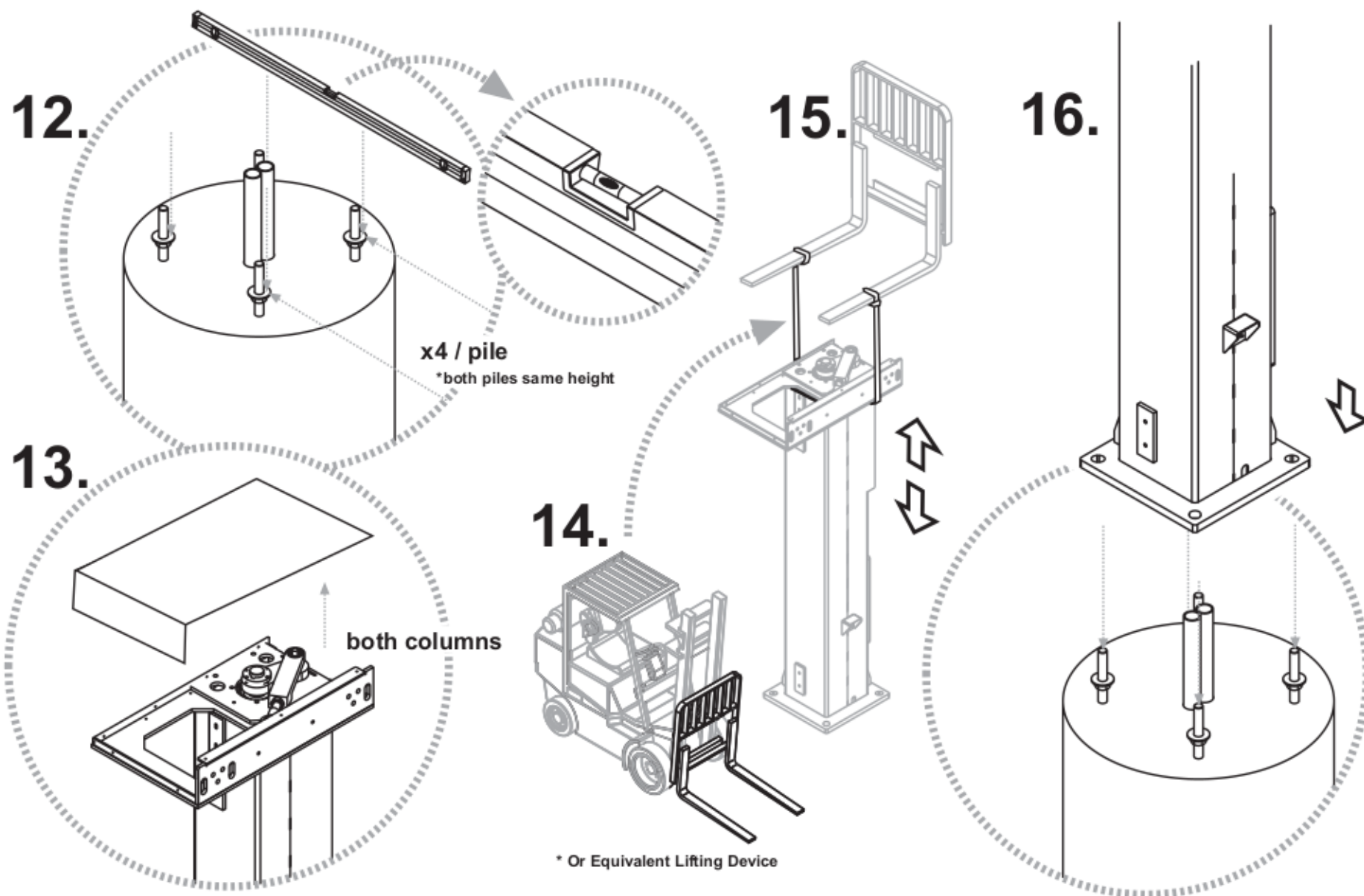
 x12 1/2" x 2" Gr.8  x12 1/2" Washer  x12 1/2" Washer  x12 1/2" Lock Washer  x12 1/2" Nut Gr8	 x8 1/2" x 1 1/2" Gr8  x8 1/2" Lock Washer  x8 1/2" Flat Washer	 x12 1/2" x 1 1/2" Gr8  x12 1/2" Lock Washer  x12 1/2" Flat Washer	 x4 1/2" x 4" Gr8  x4 1/2" Washer  x4 1/2" Washer  x4 1/2" Lock Washer  x4 1/2" Nut Gr8	 x4 1/2" Nut  x4 1/2" Washer  x4 1/2" x 2 3/4" Wedge Anchor
Header	Guide Wheel	Drive Pin	Center Catch Pin <i>(if applicable)</i>	Center Catch Plate <i>(if applicable)</i>

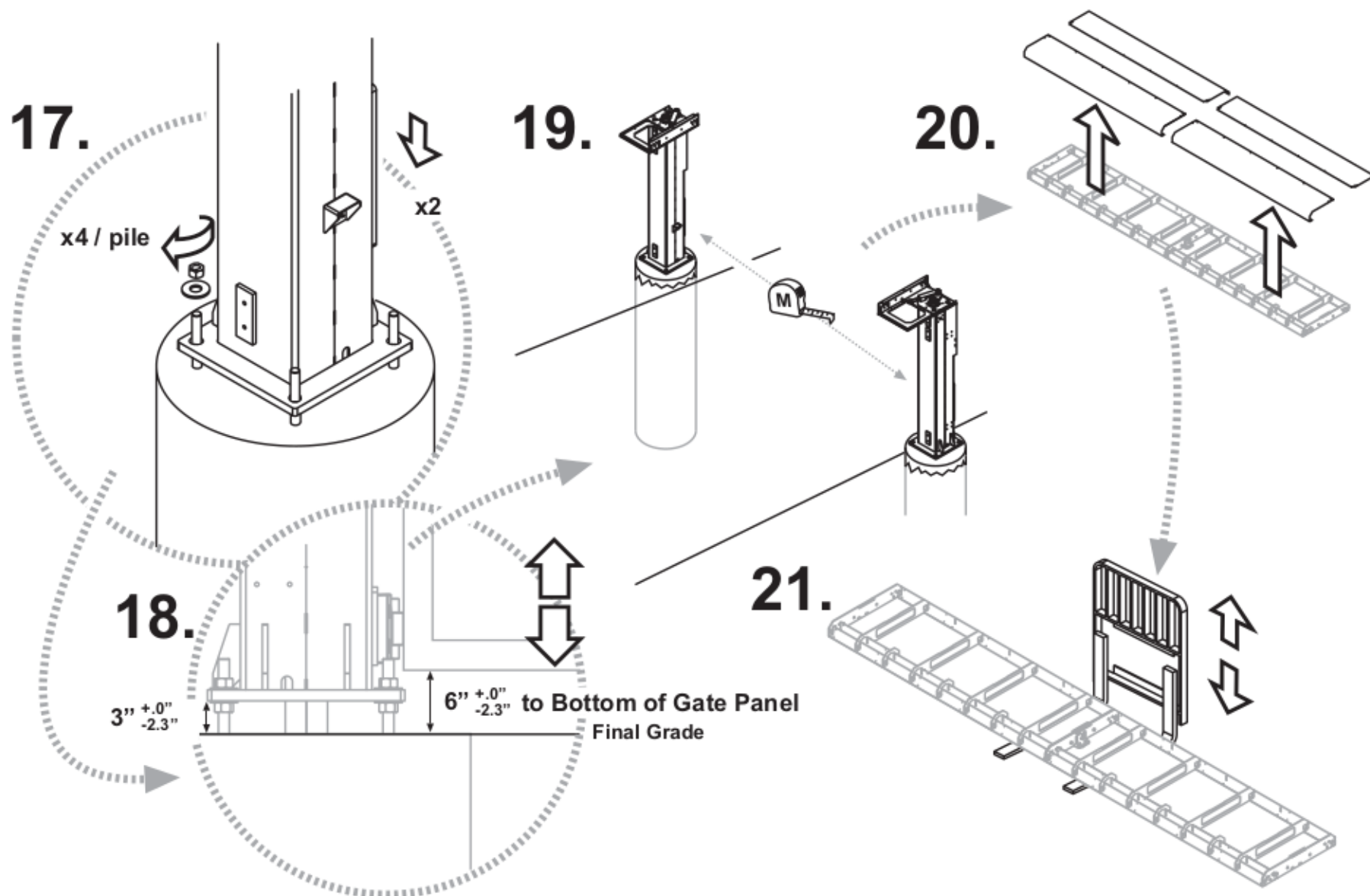
Assemblies (PDTT)

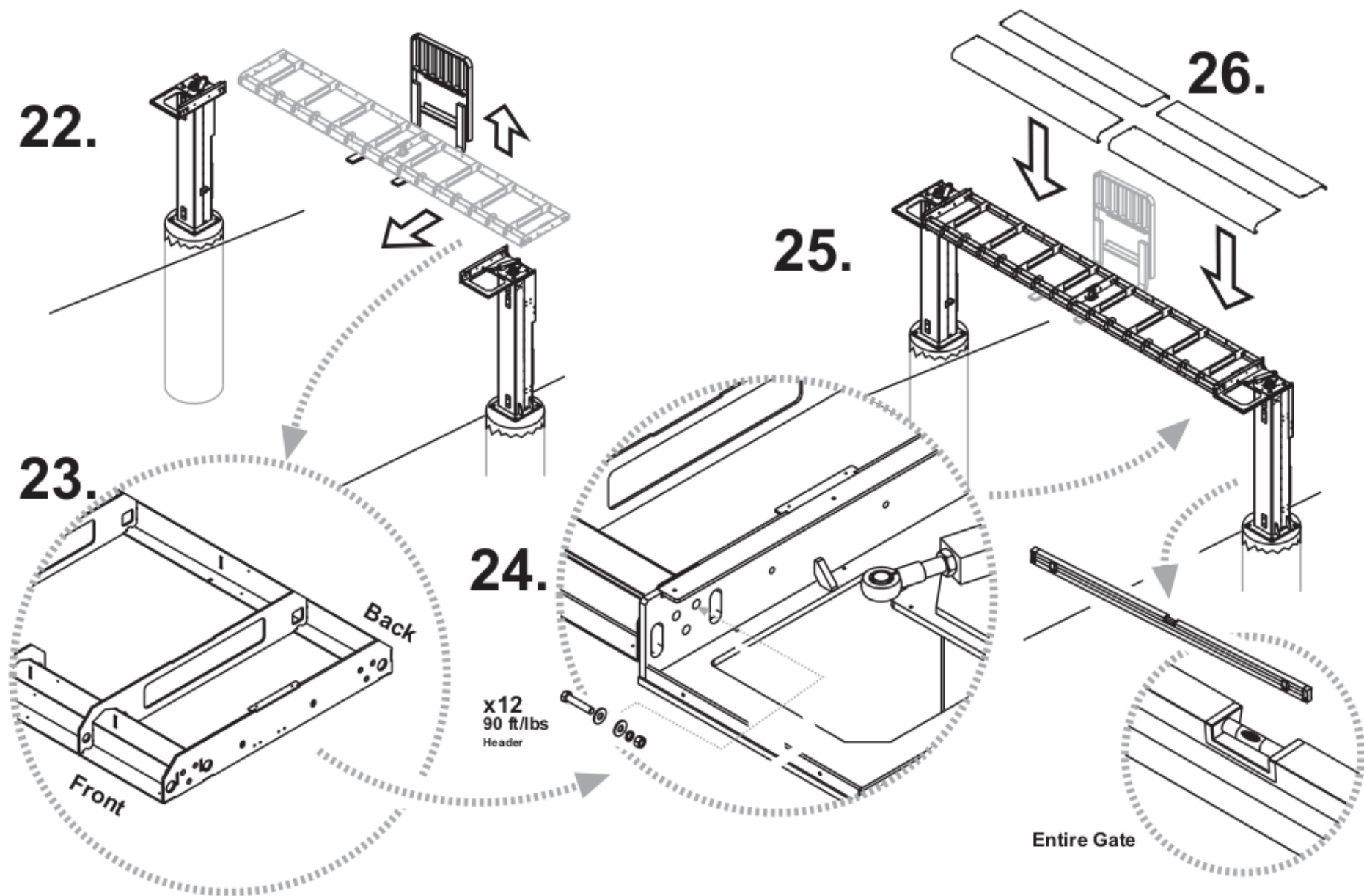


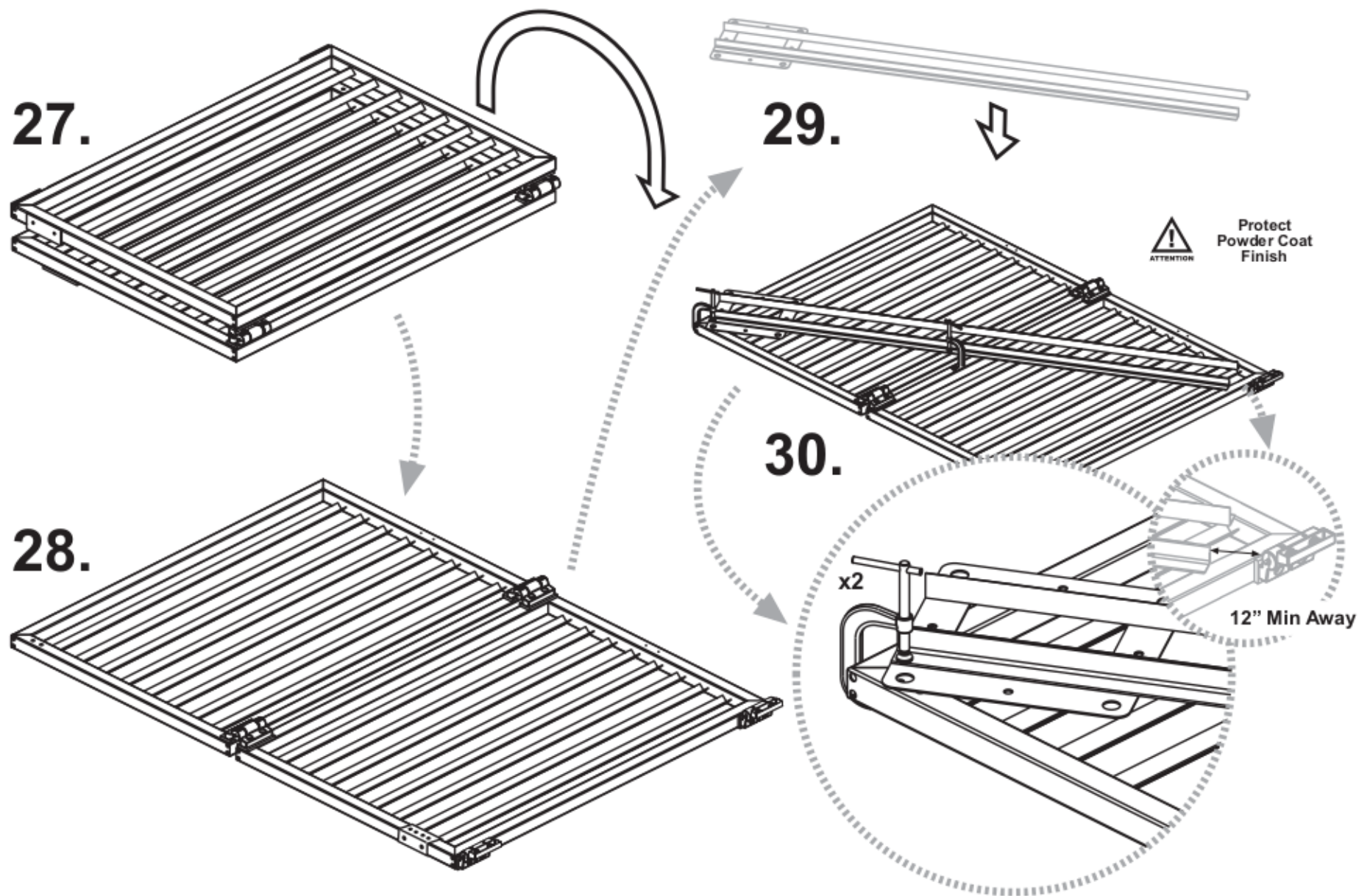


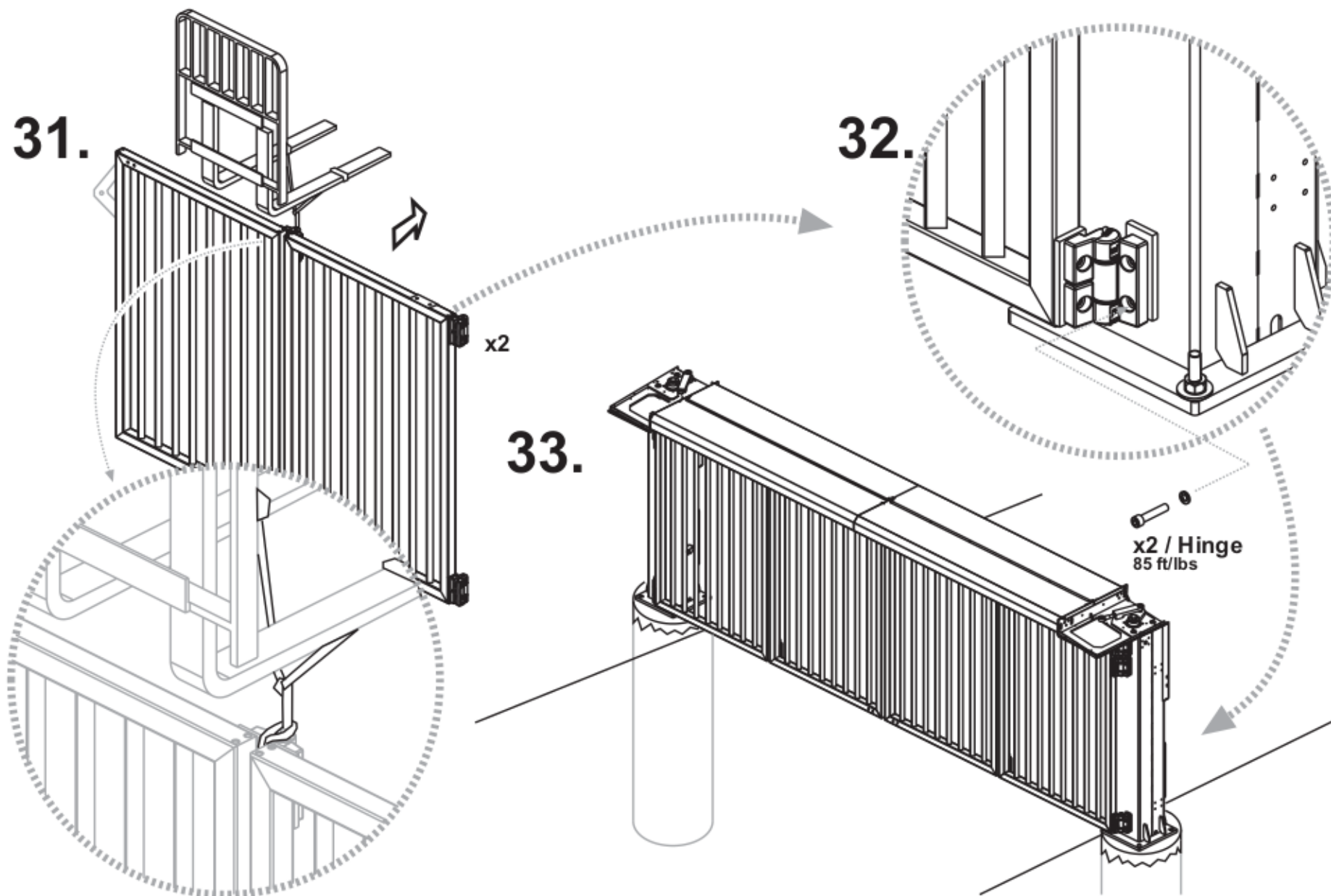


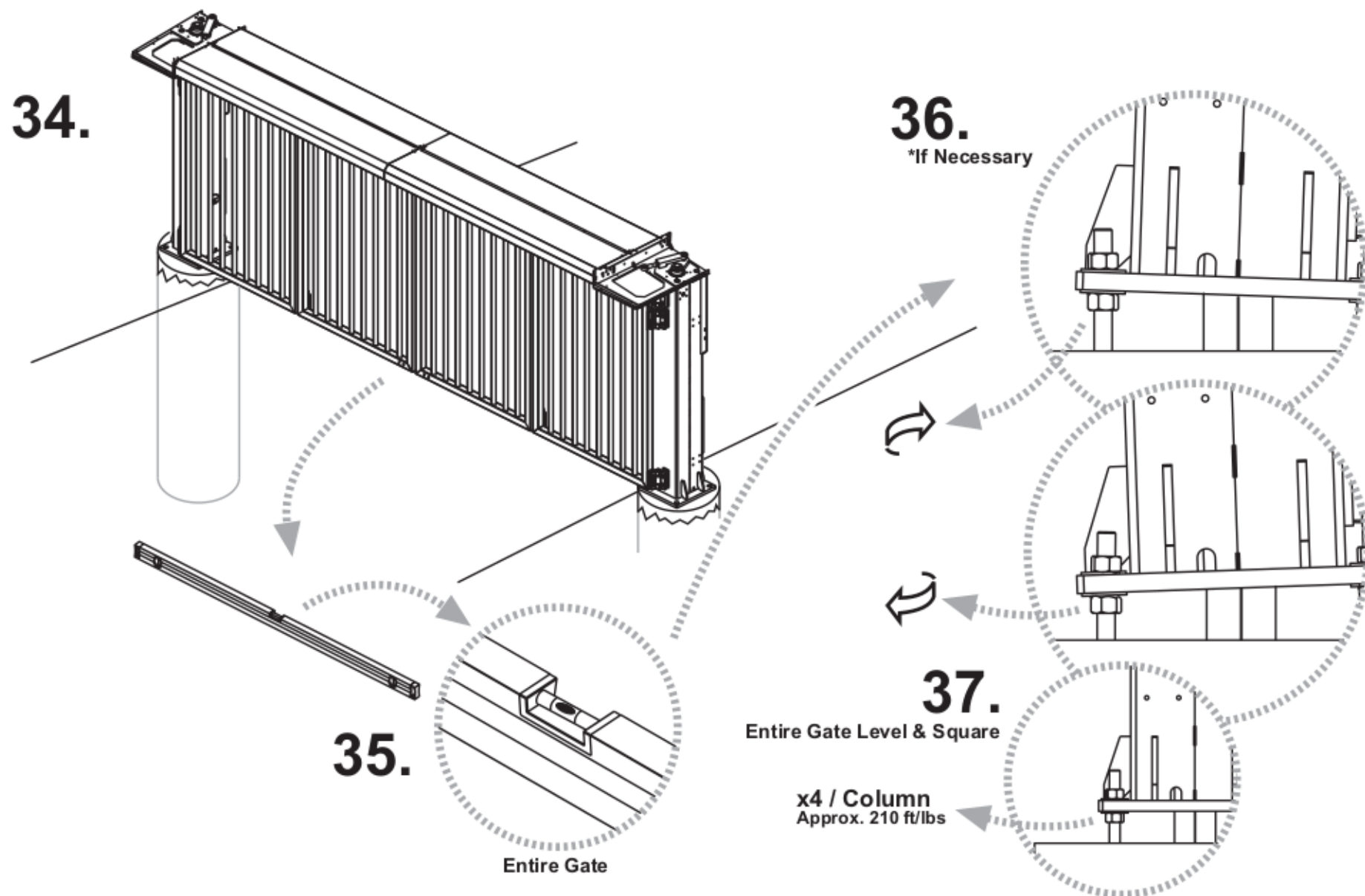


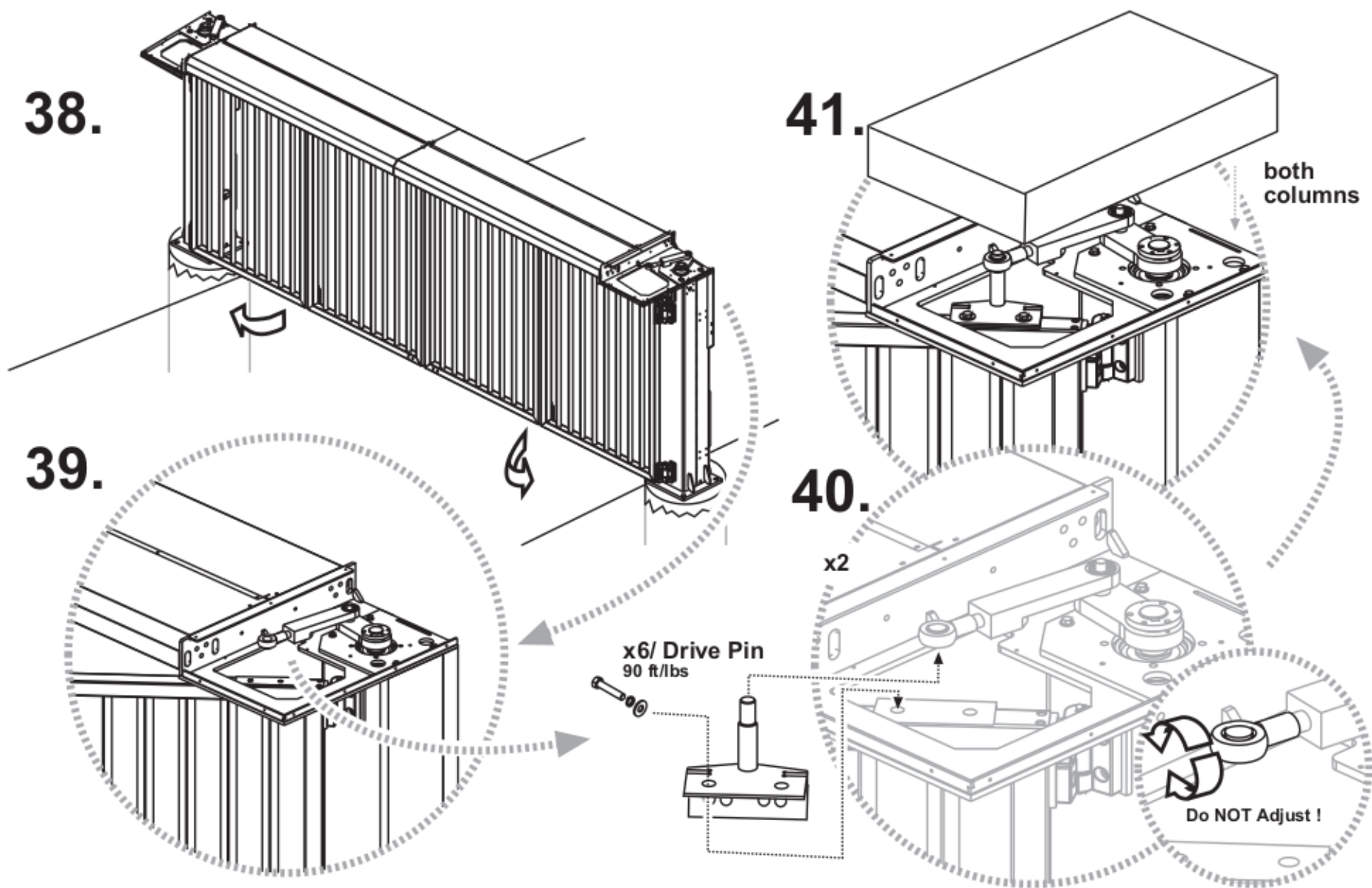












42.*

**For instruction on manually moving the gate panels after the drive pins have been installed please refer to the 'Manual Disconnect' sheet in the operator sleeve.*

44.

x2

x4 / Guide Wheel
90 ft/lbs

43.

45.



The SpeedGate can now be wired.
**If the final grade is finished install the center catch.*

**If the final grade is finished install the center catch.*

46.*

50.

51.

x6
1/2" by 2 3/4" Deep

Centered

Final Grade

52.

x6
Center Catch Plate

47.

49.

48.

x4
90 ft/lbs
Center Catch Pin

